

JK Technology

CBN A PKD VYMĚNITELNÉ BŘITOVÉ DESTIČKY



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O nás

Zabýváme se vývojem, výrobou a renovací nástrojů pro třískové obrábění. Specializujeme se na nástroje ze slinutého karbidu a PKD/CBN. Nabízíme široký sortiment standardních nástrojů, speciální tvarové nástroje, mikrovrtáky, mikrofrézy i výměnné břitové destičky PKD/CBN. Zajišťujeme ostření, renovaci a povlakování nástrojů.



Výroba nástrojů pro obrábění

vrtáky, frézy, výstružníky, navrtáváky, záhlubníky
tvarové frézy, stupňové vrtáky, srážče hran
mikronástroje, technické frézy, mikrovrtáky
PKD a CBN výměnné břitové destičky
speciální PKD nástroje




















Renovace, ostření a povlakování














ostření opotřeбенých nástrojů
renovace poškozených nástrojů
povlakování a povrchové úpravy nástrojů


















Obsah

| CBN - SOLID | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| RBS RNMN | RBS SNMN | RBS CNMN | RBS TNGN | RBS RCMN | RBS RCMX-V | RBS RCMX-Y | RBS SCGN | RBS DNUN | RBS BL | RBS WNMN | RBS RNMS | RBS CNMO |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| strana 5 | strana 5 | strana 6 | strana 6 | strana 7 | strana 7 | strana 7 | strana 8 | strana 8 | strana 8 | strana 9 | strana 9 | strana 9 |

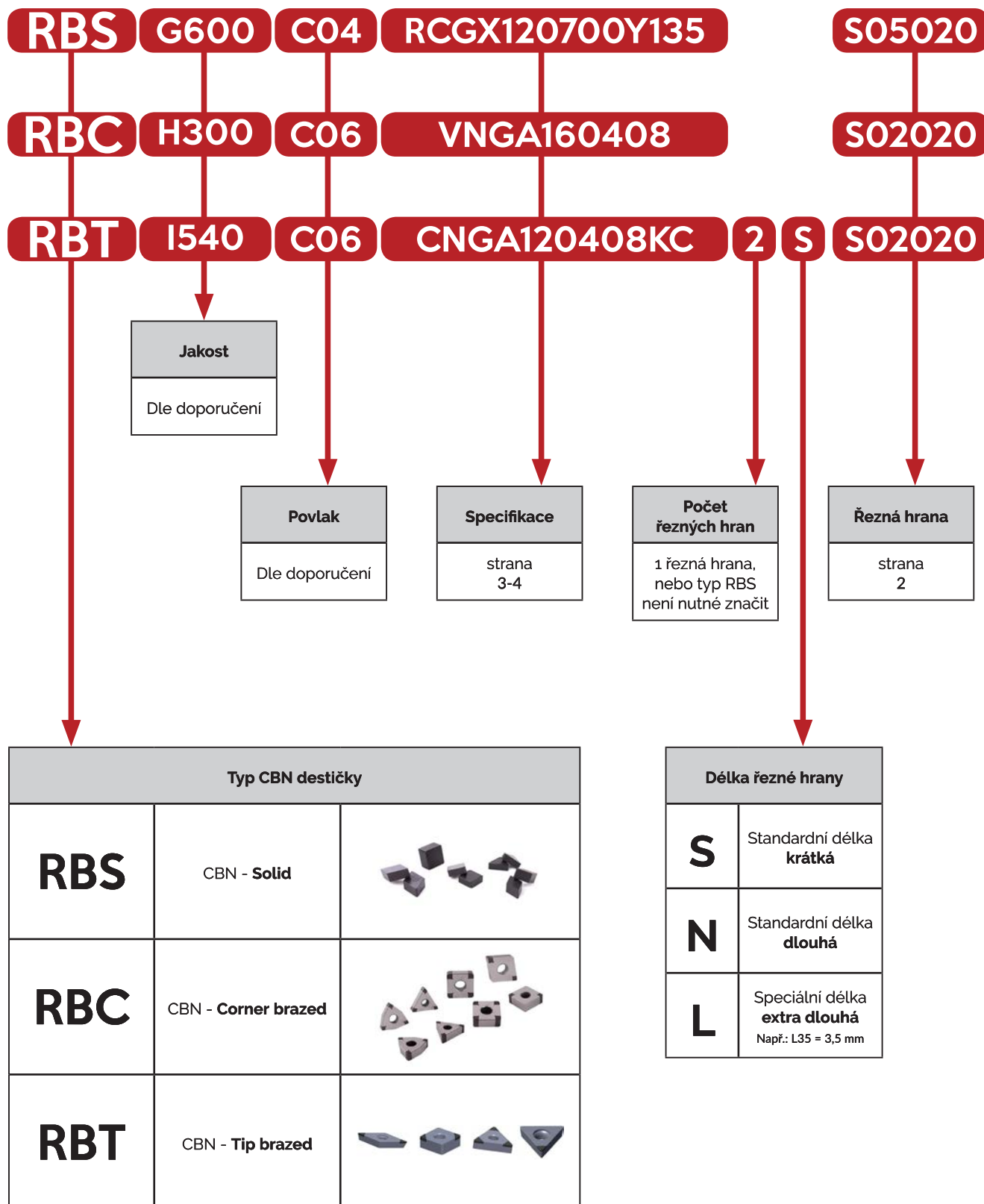
| CBN - CORNER brazed | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|--|
| RBC WNGA | RBC CNGA | RBC CCGW | RBC TNGA | RBC TCGW | RBC DNGA | RBC DCGW | RBC VNGA | RBC VBGW | RBC VCGW | RBC SNGA | |
|  |  |  |  |  |  |  |  |  |  |  | |
| strana 10 | strana 10 | strana 10 | strana 11 | strana 11 | strana 11 | strana 12 | strana 12 | strana 12 | strana 13 | strana 13 | |

| CBN - TIP brazed | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| RBT SNGA | RBT CNGA | RBT TNGA | RBT WNGA | RBT DNGA | RBT VNGA | RBT TPGW | RBT TCGW | RBT CCGW | RBT CPGW | RBT DCGW | RBT VCGW | RBT VBGW |
|  |  |  |  |  |  |  |  |  |  |  |  |  |
| strana 14 | strana 14 | strana 14 | strana 15 | strana 15 | strana 15 | strana 16 | strana 16 | strana 17 | strana 17 | strana 18 | strana 18 | strana 18 |

| CBN - pro frézování | | | | |
|---|---|---|---|---|
| RBM SNEN | RBM SNEX | RBM RNEN | RBM SCEN | RBM OPHN |
|  |  |  |  |  |
| strana 19 | strana 19 | strana 19 | strana 20 | strana 20 |

| PKD - TIP brazed | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| RCD CCGX | RCD CCGW | RCD CCGT | RCD TCGX | RCD TCGW | RCD TCGT | RCD VCGX | RCD VCGW | RCD VCGT | RCD DCGX | RCD DCGW | RCD DCGT | RCD WCGX | RCD WCGW | RCD WCGT |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| strana 21 | strana 21 | strana 21 | strana 22 | strana 22 | strana 22 | strana 23 | strana 23 | strana 23 | strana 24 | strana 24 | strana 24 | strana 25 | strana 25 | strana 25 |

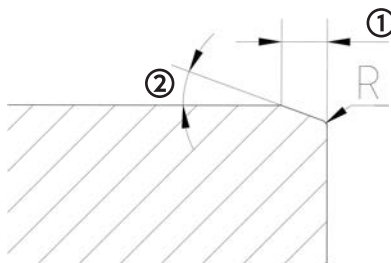
Způsob značení destiček



S 020 20

① ②

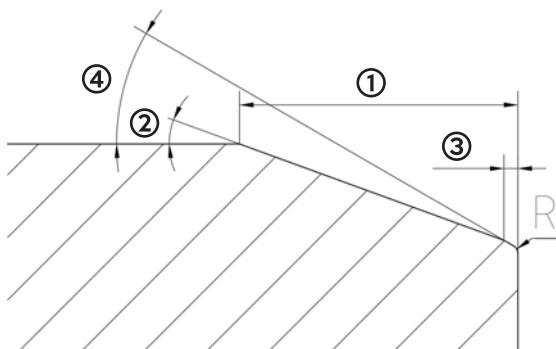
- ① Šířka fazetky, 020 = 0,2 mm
- ② Úhel fazetky 20 = 20°



P 200 20 / 010 30

① ② ③ ④

- ① Celková šířka fazetky
- ② Úhel druhé fazetky
- ③ Šířka první fazetky
- ④ Úhel první fazetky



| Řezná hrana | | |
|-------------|--------------------------------|--|
| F | Ostrá | |
| E | Zaoblená | |
| T | S fazetkou | |
| S | S fazetkou + zaoblená | |
| K | S dvojitou fazetkou | |
| P | S dvojitou fazetkou + zaoblená | |

| Tvar | | |
|------|------|--------------------------|
| Kód | Tvar | Úhel |
| S | | Čtverec 90° |
| T | | Trojúhelník 60° |
| C | | 80° |
| D | | 55° |
| E | | 75° |
| M | | 86° |
| V | | 35° |
| W | | Konvexní trojúhelník 80° |
| H | | Šestiúhelník 120° |
| O | | Osmiúhelník 135° |
| P | | Pětiúhelník 108° |
| L | | Obdélník 90° |
| A | | 85° |
| B | | 82° |
| N/K | | 55° |
| R | | Kruh - |

| Tolerance | | | | | | | |
|-----------|---------------|------------|-----------------|-----|---------------|---------------|-----------------|
| | | | | | | | |
| Kód | Špička m (mm) | φ i.C (mm) | Tloušťka S (mm) | Kód | Špička m (mm) | φ i.C (mm) | Tloušťka S (mm) |
| A | ±0,005 | ±0,025 | ±0,025 | J | ±0,005 | ±0,05 - ±0,13 | ±0,025 |
| F | ±0,005 | ±0,013 | ±0,025 | K | ±0,013 | ±0,05 - ±0,13 | ±0,025 |
| C | ±0,013 | ±0,025 | ±0,025 | L | ±0,025 | ±0,05 - ±0,13 | ±0,025 |
| H | ±0,013 | ±0,013 | ±0,025 | M | ±0,08 - ±0,18 | ±0,05 - ±0,13 | ±0,13 |
| E | ±0,025 | ±0,025 | ±0,025 | N | ±0,08 - ±0,18 | ±0,05 - ±0,13 | ±0,025 |
| G | ±0,025 | ±0,025 | ±0,13 | U | ±0,13 - ±0,38 | ±0,05 - ±0,25 | ±0,13 |

R C G X
C N G A

| Úhel hřbetu | |
|-------------|-------------|
| Kód | Úhel hřbetu |
| N | |
| A | |
| B | |
| C | |
| P | |
| D | |
| E | |
| F | |
| G | |
| O | jiný |

| Způsob upnutí a utvařec trisky | | | | | | | |
|--------------------------------|---|------------------|-------|-----|---|------------------|-----------|
| Kód | Otvor pro upnutí | Utvařec | Skica | Kód | Upnutí | Utvařec | Skica |
| N | Ne | Ne | | B | Otvor pro upnutí 70° - 90° zkosení na jedné straně | Ne | |
| R | | Na jedné straně | | H | | Na jedné straně | |
| F | | Na obou stranách | | C | | Ne | |
| A | Otvor pro upnutí | Ne | | J | Otvor pro upnutí 70° - 90° zkosení na obou stranách | Na obou stranách | |
| M | | Na jedné straně | | O | | Kruhový | |
| G | | Na obou stranách | | S | | Důlek pro upnutí | Čtvercový |
| W | Otvor pro upnutí 40° - 60° zkosení na jedné straně | Ne | | L | Drážka | | |
| T | | Na jedné straně | | | | | |
| Q | Otvor pro upnutí 40° - 60° zkosení na obou stranách | Ne | | | | | |
| U | | Na obou stranách | | | | | |



| Průměr vepsané kružnice (mm) | Velikost | | | | | | |
|------------------------------|------------------------|----|----|----|----|----|----|
| | Délka řezné hrany (mm) | | | | | | |
| | C | D | S | T | V | W | R |
| 3,97 | | | | 06 | | | 03 |
| 4,76 | | | | 08 | | | 04 |
| 5,0 | | | | | | | 05 |
| 5,56 | | | | 09 | 09 | | 05 |
| 6,0 | | | | | | | 06 |
| 6,35 | 06 | 07 | 06 | 11 | 11 | 04 | 06 |
| 7,94 | 08 | 09 | | | | | 07 |
| 8,0 | | | | | | | 08 |
| 9,525 | 09 | 11 | 09 | 16 | 16 | 06 | 09 |
| 10,0 | | | | | | | 10 |
| 12,0 | | | | | | | 12 |
| 12,7 | 12 | 15 | 12 | 22 | 22 | 08 | 12 |
| 15,875 | 16 | | 15 | 27 | | | 15 |
| 16,0 | | 19 | | | | | 16 |
| 19,05 | 19 | | 19 | 33 | | | 19 |
| 20,0 | | | | | | | 20 |
| 25,0 | 25 | 25 | | | | | 25 |
| 25,4 | | | 25 | | | | 25 |
| 31,75 | | | | | | | 31 |
| 32 | | | | | | | 32 |

| Tloušťka | | | |
|----------|---------------|-----|---------------|
| | | | |
| Kód | Tloušťka (mm) | Kód | Tloušťka (mm) |
| 01 | 1,59 | 06 | 6,35 |
| T1 | 1,98 | 07 | 7,94 |
| 02 | 2,38 | 08 | 8,0 |
| T2 | 2,58 | 09 | 9,52 |
| 03 | 3,18 | 10 | 10,0 |
| T3 | 3,97 | 11 | 11,11 |
| 04 | 4,76 | 12 | 12,0 |
| 05 | 5,56 | 12 | 12,70 |

| Rádus | |
|-------|-------------|
| Kód | Rádus (mm) |
| 00 | Ostrá hrana |
| 02 | 0,2 |
| 04 | 0,4 |
| 08 | 0,8 |
| 12 | 1,2 |
| 16 | 1,6 |
| 20 | 2,0 |
| 24 | 2,4 |
| 32 | 3,2 |
| X | Jiné |

12 07 00
12 04 08 KC


Y135

Další značky a poznámky

Směr a způsob obrábění, typ utvařeče třísky apod.


| Tvar spodní plochy | |
|----------------------------|--|
| Y: kužel | Y = kužel 135 = vrcholový úhel 135° (120° není nutné značit) |
| V: zkosený tvar | V = zkosený tvar 135 = vrcholový úhel 135° (120° není nutné značit) |

CBN - SOLID


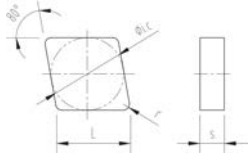



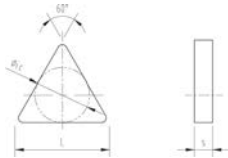
| Model | | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
|-------------|----|--------------|------|---|----------------------------|---------------------------|--------|------|------|------|------|--|
| ISO | L | ϕ i.C | s | r | F500 | | F600 | F100 | F200 | H100 | H300 | |
| RNMN 060400 | 6 | 6,35 | 4,76 | 0 | S02020 S05020 S10020 | ● | ● | ● | ● | ● | ● | |
| RNMN 090300 | 9 | 9,525 | 3,18 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 090400 | 9 | 9,525 | 4,76 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 120400 | 12 | 12,7 | 4,76 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 120600 | 12 | 12,7 | 6,35 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 120700 | 12 | 12,7 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 150700 | 15 | 15,875 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 160700 | 16 | 16 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 190700 | 19 | 19,05 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 200700 | 20 | 20 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 201000 | 20 | 20 | 10 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 250600 | 25 | 25,4 | 6,35 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 250700 | 25 | 25,4 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 251000 | 25 | 25,4 | 10 | 0 | | ● | ● | ● | ● | ● | ● | |
| RNMN 251200 | 25 | 25,4 | 12 | 0 | | ● | ● | ● | ● | ● | ● | |


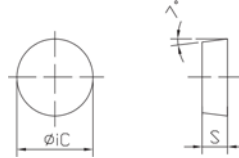
CBN - SOLID


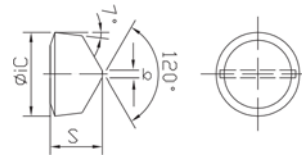



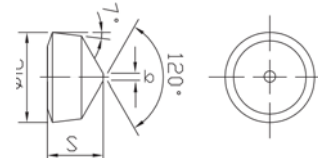
| Model | | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
|-------------|----|--------------|------|-----|----------------------------|---------------------------|--------|------|------|------|------|--|
| ISO | L | ϕ i.C | s | r | F500 | | F600 | F100 | F200 | H100 | H300 | |
| SNMN 090304 | 9 | 9,525 | 3,18 | 0,4 | S02020 S05020 S10020 | ● | ● | ● | ● | ● | ● | |
| SNMN 090308 | 9 | 9,525 | 3,18 | 0,8 | | ● | ● | ● | ● | ● | ● | |
| SNMN 090312 | 9 | 9,525 | 3,18 | 1,2 | | ● | ● | ● | ● | ● | ● | |
| SNMN 090404 | 9 | 9,525 | 4,76 | 0,4 | | ● | ● | ● | ● | ● | ● | |
| SNMN 090408 | 9 | 9,525 | 4,76 | 0,8 | | ● | ● | ● | ● | ● | ● | |
| SNMN 090412 | 9 | 9,525 | 4,76 | 1,2 | | ● | ● | ● | ● | ● | ● | |
| SNMN 120404 | 12 | 12,7 | 4,76 | 0,4 | | ● | ● | ● | ● | ● | ● | |
| SNMN 120408 | 12 | 12,7 | 4,76 | 0,8 | | ● | ● | ● | ● | ● | ● | |
| SNMN 120712 | 12 | 12,7 | 7,94 | 1,2 | | ● | ● | ● | ● | ● | ● | |
| SNMN 150704 | 15 | 15,875 | 7,94 | 0,4 | | ● | ● | ● | ● | ● | ● | |
| SNMN 150708 | 15 | 15,875 | 7,94 | 0,8 | | ● | ● | ● | ● | ● | ● | |
| SNMN 201020 | 20 | 20 | 10 | 2,0 | | ● | ● | ● | ● | ● | ● | |
| SNMN 201024 | 20 | 20 | 10 | 2,4 | | ● | ● | ● | ● | ● | ● | |


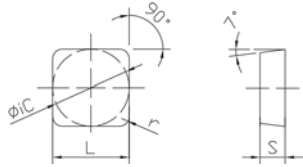
| CBN - SOLID | | | | | | | | | | | | |
|---|----|-----------------|------|-----|--------|---|--------|------|------|------|------|--|
|  | | RBS CNMN | | | |  | | | | | | |
| Model | | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
| ISO | L | ϕ i.C | s | r | F500 | | F600 | F100 | F200 | H100 | H300 | |
| CNMN 090404 | 9 | 9.525 | 4.76 | 0.4 | S02020 | ● | | ● | ● | ● | ● | |
| CNMN 090408 | 9 | 9.525 | 4.76 | 0.8 | | ● | ● | ● | ● | ● | ● | |
| CNMN 090412 | 9 | 9.525 | 4.76 | 1.2 | | ● | ● | ● | ● | ● | ● | |
| CNMN 120404 | 12 | 12.7 | 4.76 | 0.4 | | ● | ● | ● | ● | ● | ● | |
| CNMN 120408 | 12 | 12.7 | 4.76 | 0.8 | | ● | ● | ● | ● | ● | ● | |
| CNMN 120412 | 12 | 12.7 | 4.76 | 1.2 | | ● | ● | ● | ● | ● | ● | |
| CNMN 120704 | 12 | 12.7 | 7.94 | 0.4 | | ● | ● | ● | ● | ● | ● | |
| CNMN 120708 | 12 | 12.7 | 7.94 | 0.8 | | ● | ● | ● | ● | ● | ● | |
| CNMN 120712 | 12 | 12.7 | 7.94 | 1.2 | | ● | | ● | ● | ● | ● | |
| CNMN 160708 | 16 | 15.875 | 7.94 | 0.8 | | ● | | ● | ● | ● | ● | |
| CNMN 160712 | 16 | 15.875 | 7.94 | 1.2 | | ● | | ● | ● | ● | ● | |
| CNMN 160716 | 16 | 15.875 | 7.94 | 1.6 | | ● | | ● | ● | ● | ● | |


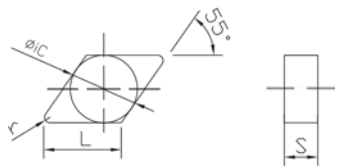
| CBN - SOLID | | | | | | | | | | | | |
|---|----|-----------------|------|-----|------------------|---|--------|------|------|------|------|--|
|  | | RBS TNGN | | | |  | | | | | | |
| Model | | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
| ISO | L | ϕ i.C | s | r | F500 | | F600 | F100 | F200 | H100 | H300 | |
| TNGN 110304 | 11 | 6.35 | 3.18 | 0.4 | S01020 S02020 | ● | ● | ● | ● | ● | ● | |
| TNGN 110308 | 11 | 6.35 | 3.18 | 0.8 | | ● | ● | ● | ● | ● | ● | |
| TNGN 110312 | 11 | 6.35 | 3.18 | 1.2 | | ● | ● | ● | ● | ● | ● | |
| TNGN 160404 | 16 | 9.25 | 4.76 | 0.4 | | ● | ● | | ● | ● | ● | |
| TNGN 160408 | 16 | 9.25 | 4.76 | 0.8 | | ● | ● | | ● | ● | ● | |
| TNGN 160412 | 16 | 9.25 | 4.76 | 1.2 | | ● | ● | | ● | ● | ● | |


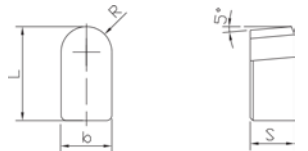
| CBN - SOLID | | | | | | | | | | | |
|---|--------------|-----------------|------|---|----------------------------|---|------|------|------|------|------|
|  | | RBS RCMN | | | |  | | | | | |
| Model | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
| ISO | L | ϕ i.C | s | r | | F500 | F600 | F100 | F200 | H100 | H300 |
| RCMN 060400 | 6 | 6,35 | 4,76 | 0 | S02020 S05020 S10020 | ● | ● | ● | ● | ● | ● |
| RCMN 090400 | 9 | 9,525 | 4,76 | 0 | | ● | ● | ● | ● | ● | ● |
| RCMN 090600 | 9 | 9,525 | 6,35 | 0 | | ● | ● | ● | ● | ● | ● |
| RCMN 120600 | 12 | 12,7 | 6,35 | 0 | | ● | ● | ● | ● | ● | ● |
| RCMN 120700 | 12 | 12,7 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● |
| RCMN 150700 | 15 | 15,875 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● |
| RCMN 190700 | 19 | 19,05 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● |

| CBN - SOLID | | | | | | | | | | | |
|--|--------------|-------------------|------|-----|--------------------------------------|--|------|------|------|------|------|
|  | | RBS RCMX V | | | |  | | | | | |
| Model | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
| ISO | L | ϕ i.C | s | r | | F500 | F600 | F100 | F200 | H100 | H300 |
| RCMX 060400V | 6 | 6,35 | 4,76 | 0,8 | S02020 S05020 S10020 S20020 | ● | ● | ● | ● | ● | ● |
| RCMX 060600V | 6 | 6,35 | 6,35 | 0,8 | | ● | ● | ● | ● | ● | ● |
| RCMX 090700V | 9 | 9,525 | 7,94 | 1 | | ● | ● | ● | ● | ● | ● |
| RCMX 120700V | 12 | 12,7 | 7,94 | 2 | | ● | ● | ● | ● | ● | ● |
| RCMX 151000V | 15 | 15,875 | 10,0 | 2 | | ● | ● | ● | ● | ● | ● |
| RCMX 191000V | 19 | 19,05 | 10,0 | 2 | | ● | ● | ● | ● | ● | ● |
| RCMX 201200V | 20 | 20,0 | 12,0 | 2 | | ● | ● | ● | ● | ● | ● |
| RCMX 251200V | 25 | 25,4 | 12,0 | 2 | ● | ● | ● | ● | ● | ● | |


| CBN - SOLID | | | | | | | | | | | |
|---|--------------|-------------------|------|-----|--------------------------------------|---|------|------|------|------|------|
|  | | RBS RCMX Y | | | |  | | | | | |
| Model | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
| ISO | L | ϕ i.C | s | r | | F500 | F600 | F100 | F200 | H100 | H300 |
| RCMX 060400Y | 6 | 6,35 | 4,76 | 0,6 | S02020 S05020 S10020 S20020 | ● | ● | ● | ● | ● | ● |
| RCMX 060500Y | 6 | 6,35 | 5,0 | 0,6 | | ● | ● | ● | ● | ● | ● |
| RCMX 060700Y | 6 | 6,35 | 7,94 | 0,6 | | ● | ● | ● | ● | ● | ● |
| RCMX 090700Y | 9 | 9,525 | 7,94 | 1 | | ● | ● | ● | ● | ● | ● |
| RCMX 120700Y | 12 | 12,7 | 7,94 | 1,2 | | ● | ● | ● | ● | ● | ● |

| CBN - SOLID | | | | | | | | | | | |
|---|---|-----------------|------|-----|----------------------------|---|--------|------|------|------|------|
|  | | RBS SCGN | | | |  | | | | | |
| Model | | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | |
| ISO | L | ϕ i.C | s | r | F500 | | F600 | F100 | F200 | H100 | H300 |
| SCGN 090304 | 9 | 9,525 | 3,18 | 0,4 | T01020 S01020 S02020 | | ● | ● | ● | | |
| SCGN 090308 | 9 | 9,525 | 3,18 | 0,8 | | | ● | ● | ● | | |
| SCGN 090312 | 9 | 9,525 | 3,18 | 1,2 | | | ● | ● | ● | | |
| SCGN 090404 | 9 | 9,525 | 4,76 | 0,4 | | | ● | ● | ● | | |
| SCGN 090408 | 9 | 9,525 | 4,76 | 0,8 | | | ● | ● | ● | | |
| SCGN 090412 | 9 | 9,525 | 4,76 | 1,2 | | | ● | ● | ● | | |

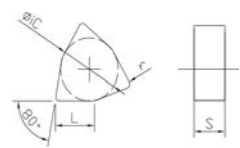
| CBN - SOLID | | | | | | | | | | | |
|--|----|-----------------|------|-----|------------------|--|--------|------|------|------|------|
|  | | RBS DNUN | | | |  | | | | | |
| Model | | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | |
| ISO | L | ϕ i.C | s | r | F500 | | F600 | F100 | F200 | H100 | H300 |
| DNUN 110404 | 11 | 9,525 | 4,76 | 0,4 | S01020 S02020 | | | | ● | | |
| DNUN 110408 | 11 | 9,525 | 4,76 | 0,8 | | | | | ● | | |
| DNUN 110412 | 11 | 9,525 | 4,76 | 1,2 | | | | | ● | | |
| DNUN 110604 | 11 | 9,525 | 6,35 | 0,4 | | | | | ● | | |
| DNUN 110608 | 11 | 9,525 | 6,35 | 0,8 | | | | | ● | | |
| DNUN 110612 | 11 | 9,525 | 6,35 | 1,2 | | | | | ● | | |

| CBN - SOLID | | | | | | | | | | | | |
|---|------|-------------------|----|-----|--------|---|--------|------|------|------|------|--|
|  | | RBS STB BL | | | |  | | | | | | |
| Model | | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
| ISO | L | ϕ i.C | s | r | F500 | | F600 | F100 | F200 | H100 | H300 | |
| STB10K1 | 4.6 | 9.2 | 17 | 8.0 | S10020 | ● | ● | | | ● | | |
| BL12K1-B | 5.55 | 11.1 | 17 | 8.0 | | | ● | ● | | | ● | |
| BL14K1-B | 6.5 | 13.0 | 17 | 8.0 | | | ● | ● | | | ● | |

CBN - SOLID




RBS WNMN

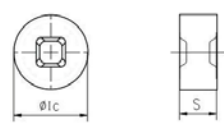


| Model | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
|-------------|--------------|------|-------|-----|----------------------------|--------|------|------|------|------|------|
| | ISO | L | φ i.C | s | | r | F500 | F600 | F100 | F200 | H100 |
| WNMN 080404 | 8 | 12.7 | 4.76 | 0.4 | S01015 S01020 S02025 | ● | ● | ● | ● | ● | ● |
| WNMN 080408 | 8 | 12.7 | 4.76 | 0.8 | | ● | ● | ● | ● | ● | ● |
| WNMN 080412 | 8 | 12.7 | 4.76 | 1.2 | | ● | ● | ● | ● | ● | ● |
| WNMN 080420 | 8 | 12.7 | 4.76 | 2.0 | | ● | ● | ● | ● | ● | ● |

CBN - SOLID




RBS RNMS

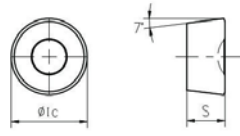


| Model | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
|-------------|--------------|--------|-------|---|------------------------|--------|------|------|------|------|------|
| | ISO | L | φ i.C | s | | r | F500 | F600 | F100 | F200 | H100 |
| RNMS 090600 | 9 | 9,525 | 6,35 | 0 | S02020 | ● | ● | ● | ● | ● | ● |
| RNMS 120700 | 12 | 12,7 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● |
| RNMS 150700 | 15 | 15,875 | 7,94 | 0 | | ● | ● | ● | ● | ● | ● |
| RNMS 201000 | 20 | 20 | 10 | 0 | | ● | ● | ● | ● | ● | ● |


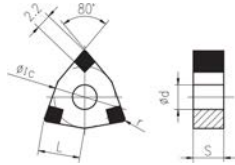
CBN - SOLID

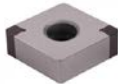
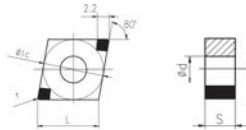



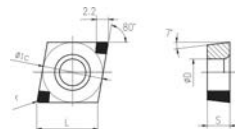
RBS RCMO


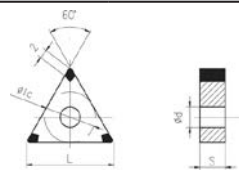



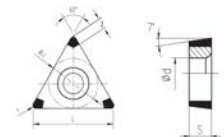
| Model | Rozměry (mm) | | | | Standardní řezná hrana | Jakost | | | | | |
|-------------|--------------|------|-------|---|------------------------|--------|------|------|------|------|------|
| | ISO | L | φ i.C | s | | r | F500 | F600 | F100 | F200 | H100 |
| RCMO 120600 | 12 | 12.7 | 6.35 | 0 | S02020 | ● | ● | ● | ● | ● | ● |


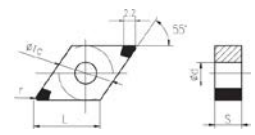
| CBN - CORNER brazed | | | | | | | | | |
|---|--------------|-----------------|------|----------|-----|---|--------|------|------|
|  | | RBC WNGA | | | |  | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| WNGA 060404-6S | 6 | 9.525 | 4.76 | 3.81 | 0.4 | S01020 S02020 | ● | ● | ● |
| WNGA 060408-6S | 6 | 9.525 | 4.76 | 3.81 | 0.8 | | ● | ● | ● |
| WNGA 060412-6S | 6 | 9.525 | 4.76 | 3.81 | 1.2 | | ● | ● | ● |
| WNGA 080404-6S | 8 | 12.7 | 4.76 | 5.16 | 0.4 | | ● | ● | ● |
| WNGA 080408-6S | 8 | 12.7 | 4.76 | 5.16 | 0.8 | | ● | ● | ● |
| WNGA 080412-6S | 8 | 12.7 | 4.76 | 5.16 | 1.2 | | ● | ● | ● |


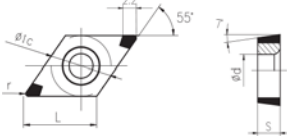
| CBN - CORNER brazed | | | | | | | | | |
|--|--------------|-----------------|------|----------|-----|--|--------|------|------|
|  | | RBC CNGA | | | |  | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| CNGA 120404-4S | 12 | 12.7 | 4.76 | 5.16 | 0.4 | S01020 S02020 | ● | ● | ● |
| CNGA 120408-4S | 12 | 12.7 | 4.76 | 5.16 | 0.8 | | ● | ● | ● |
| CNGA 120412-4S | 12 | 12.7 | 4.76 | 5.16 | 1.2 | | ● | ● | ● |
| CNGA 160404-4S | 16 | 15.875 | 4.76 | 5.16 | 0.4 | | ● | ● | ● |
| CNGA 160408-4S | 16 | 15.875 | 4.76 | 5.16 | 0.8 | | ● | ● | ● |
| CNGA 160412-4S | 16 | 15.875 | 4.76 | 5.16 | 1.2 | | ● | ● | ● |

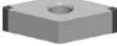
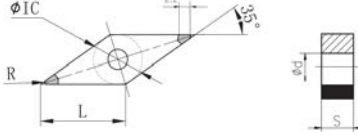
| CBN - CORNER brazed | | | | | | | | | |
|---|--------------|-----------------|------|----------|-----|---|--------|------|------|
|  | | RBC CCGW | | | |  | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| CCGW 09T304-2S | 9 | 9.525 | 3.97 | 4.4 | 0.4 | S01020 S02020 | ● | ● | ● |
| CCGW 09T308-2S | 9 | 9.525 | 3.97 | 4.4 | 0.8 | | ● | ● | ● |
| CCGW 09T312-2S | 9 | 9.525 | 3.97 | 4.4 | 1.2 | | ● | ● | ● |
| CCGW 120404-2S | 12 | 12.7 | 4.76 | 5.5 | 0.4 | | ● | ● | ● |
| CCGW 120408-2S | 12 | 12.7 | 4.76 | 5.5 | 0.8 | | ● | ● | ● |
| CCGW 120412-2S | 12 | 12.7 | 4.76 | 5.5 | 1.2 | | ● | ● | ● |


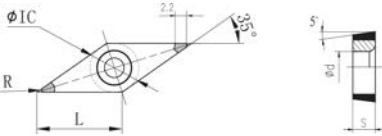
| CBN - CORNER brazed | | | | | | | | | |
|---|--------------|---|------|----------|-----|------------------------|--------|------|------|
|  | |  | | | | | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| TNGA 160404-6S | 16 | 9.525 | 4.76 | 3.81 | 0.4 | S01020 S02020 | ● | ● | ● |
| TNGA 160408-6S | 16 | 9.525 | 4.76 | 3.81 | 0.8 | | ● | ● | ● |
| TNGA 160412-6S | 16 | 9.525 | 4.76 | 3.81 | 1.2 | | ● | ● | ● |
| TNGA 220404-6S | 22 | 12.7 | 4.76 | 5.16 | 0.4 | | ● | ● | ● |
| TNGA 220408-6S | 22 | 12.7 | 4.76 | 5.16 | 0.8 | | ● | ● | ● |
| TNGA 220412-6S | 22 | 12.7 | 4.76 | 5.16 | 1.2 | | ● | ● | ● |

| CBN - CORNER brazed | | | | | | | | | |
|--|--------------|--|------|----------|-----|------------------------|--------|------|------|
|  | |  | | | | | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| TCGW 110304-3S | 11 | 6.35 | 3.18 | 2.8 | 0.4 | S01020 S02020 | ● | ● | ● |
| TCGW 110308-3S | 11 | 6.35 | 3.18 | 2.8 | 0.8 | | ● | ● | ● |
| TCGW 110312-3S | 11 | 6.35 | 3.18 | 2.8 | 1.2 | | ● | ● | ● |


| CBN - CORNER brazed | | | | | | | | | |
|---|--------------|---|------|----------|-----|------------------------|--------|------|------|
|  | |  | | | | | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| DNGA 110404-4S | 11 | 9.525 | 4.76 | 3.81 | 0.4 | S01020 S02020 | ● | ● | ● |
| DNGA 110408-4S | 11 | 9.525 | 4.76 | 3.81 | 0.8 | | ● | ● | ● |
| DNGA 110412-4S | 11 | 9.525 | 4.76 | 3.81 | 1.2 | | ● | ● | ● |
| DNGA 150404-4S | 15 | 12.7 | 4.76 | 5.16 | 0.4 | | ● | ● | ● |
| DNGA 150408-4S | 15 | 12.7 | 4.76 | 5.16 | 0.8 | | ● | ● | ● |
| DNGA 150412-4S | 15 | 12.7 | 4.76 | 5.16 | 1.2 | | ● | ● | ● |

| CBN - CORNER brazed | | | | | | | | | |
|---|--------------|-----------------|------|----------|-----|---|--------|------|------|
|  | | RBC DCGW | | | |  | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| DCGW 11T304-2S | 11 | 9.525 | 3.97 | 4.4 | 0.4 | S01020 S02020 | ● | ● | ● |
| DCGW 11T308-2S | 11 | 9.525 | 3.97 | 4.4 | 0.8 | | ● | ● | ● |
| DCGW 11T312-2S | 11 | 9.525 | 3.97 | 4.4 | 1.2 | | ● | ● | ● |

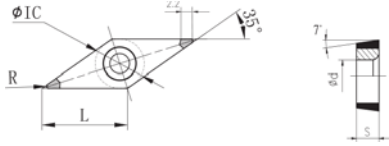
| CBN - CORNER brazed | | | | | | | | | |
|---|--------------|-----------------|------|----------|-----|---|--------|------|------|
|  | | RBC VNGA | | | |  | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| VNGA 160404-2S | 16 | 9.525 | 4.76 | 3.81 | 0.4 | S01020 S02020 | ● | ● | ● |
| VNGA 160408-2S | 16 | 9.525 | 4.76 | 3.81 | 0.8 | | ● | ● | ● |
| VNGA 160412-2S | 16 | 9.525 | 4.76 | 3.81 | 1.2 | | ● | ● | ● |

| CBN - CORNER brazed | | | | | | | | | |
|---|--------------|-----------------|------|----------|-----|---|--------|------|------|
|  | | RBC VBGW | | | |  | | | |
| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
| ISO | L | ϕ i.C | s | ϕ d | r | | F100 | F200 | H300 |
| VBGW 110302 | 11 | 6.35 | 3.18 | 2.8 | 0.2 | S01020 S02020 | ● | ● | ● |
| VBGW 110304 | 11 | 6.35 | 3.18 | 2.8 | 0.4 | | ● | ● | ● |
| VBGW 110308 | 11 | 6.35 | 3.18 | 2.8 | 0.8 | | ● | ● | ● |
| VBGW 110312 | 11 | 6.35 | 3.18 | 2.8 | 1.2 | | ● | ● | ● |
| VBGW 160404 | 16 | 9.525 | 4.76 | 4.4 | 0.4 | | ● | ● | ● |
| VBGW 160408 | 16 | 9.525 | 4.76 | 4.4 | 0.8 | | ● | ● | ● |
| VBGW 160412 | 16 | 9.525 | 4.76 | 4.4 | 1.2 | | ● | ● | ● |
| VBGW 160416 | 16 | 9.525 | 4.76 | 4.4 | 1.6 | | ● | ● | ● |

CBN - CORNER brazed




RBC VCGW

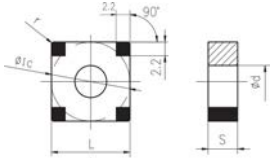


| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
|-------------|--------------|-------|------------|-----|----------|---------------------------|--------|------|------|
| | ISO | L | ϕ i.C | s | ϕ d | | r | F100 | F200 |
| VCGW 110302 | 11 | 6,35 | 3,18 | 2,8 | 0,4 | S01020 S02020 | ● | ● | ● |
| VCGW 110304 | 11 | 6,35 | 3,18 | 2,8 | 0,8 | | ● | ● | ● |
| VCGW 110308 | 11 | 6,35 | 3,18 | 2,8 | 1,2 | | ● | ● | ● |
| VCGW 110312 | 11 | 6,35 | 3,18 | 2,8 | 1,6 | | ● | ● | ● |
| VCGW 160404 | 16 | 9,525 | 4,76 | 4,4 | 0,4 | | ● | ● | ● |
| VCGW 160408 | 16 | 9,525 | 4,76 | 4,4 | 0,8 | | ● | ● | ● |
| VCGW 160412 | 16 | 9,525 | 4,76 | 4,4 | 1,2 | | ● | ● | ● |
| VCGW 160416 | 16 | 9,525 | 4,76 | 4,4 | 1,6 | | ● | ● | ● |

CBN - CORNER brazed

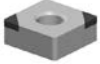


RBC SNGA

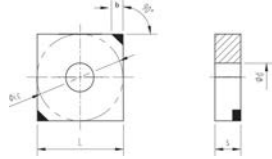


| Model | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | |
|----------------|--------------|------|------------|------|----------|---------------------------|--------|------|------|
| | ISO | L | ϕ i.C | s | ϕ d | | r | F100 | F200 |
| SNGA 120404-8S | 12 | 12,7 | 4,76 | 5,16 | 0,4 | S01020 S02020 | ● | ● | ● |
| SNGA 120408-8S | 12 | 12,7 | 4,76 | 5,16 | 0,8 | | ● | ● | ● |
| SNGA 120412-8S | 12 | 12,7 | 4,76 | 5,16 | 1,2 | | ● | ● | ● |

CBN - TIP brazed




RBT SNGA

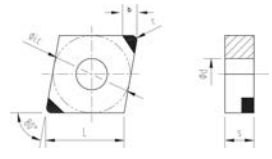


| Model | Rozměry (mm) | | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|--------------|------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| SNGA 120402-2S | 12 | 12.7 | 4.76 | 5.16 | 0,2 | 2.5 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| SNGA 120404-2S | 12 | 12.7 | 4.76 | 5.16 | 0,4 | 2.5 | | ● | ● | ● | ● | ● | ● |
| SNGA 120408-2S | 12 | 12.7 | 4.76 | 5.16 | 0,8 | 2.3 | | ● | ● | ● | ● | ● | ● |
| SNGA 120412-2S | 12 | 12.7 | 4.76 | 5.16 | 1.2 | 2.3 | | ● | ● | ● | ● | ● | ● |

CBN - TIP brazed




RBT CNGA

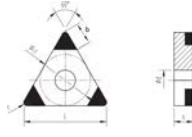


| Model | Rozměry (mm) | | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|--------------|------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| CNGA 120402-2S | 12 | 12.7 | 4.76 | 5.15 | 0,2 | 2.5 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| CNGA 120404-2S | 12 | 12.7 | 4.76 | 5.15 | 0,4 | 2.5 | | ● | ● | ● | ● | ● | ● |
| CNGA 120408-2S | 12 | 12.7 | 4.76 | 5.15 | 0,8 | 2.3 | | ● | ● | ● | ● | ● | ● |
| CNGA 120412-2S | 12 | 12.7 | 4.76 | 5.15 | 1.2 | 2.3 | | ● | ● | ● | ● | ● | ● |

CBN - TIP brazed




RBT TNGA

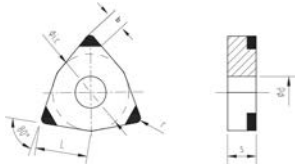


| Model | Rozměry (mm) | | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|--------------|------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| TNGA 160402-3S | 16 | 9,525 | 4,76 | 3,81 | 0,2 | 2,3 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| TNGA 160404-3S | 16 | 9,525 | 4,76 | 3,81 | 0,4 | 2,3 | | ● | ● | ● | ● | ● | ● |
| TNGA 160408-3S | 16 | 9,525 | 4,76 | 3,81 | 0,8 | 2,0 | | ● | ● | ● | ● | ● | ● |
| TNGA 160412-3S | 16 | 9,525 | 4,76 | 3,81 | 1,2 | 1,7 | | ● | ● | ● | ● | ● | ● |
| TNGA 160416-3S | 16 | 9,525 | 4,76 | 3,81 | 1,6 | 1,5 | | ● | ● | ● | ● | ● | ● |

CBN - TIP brazed




RBT WNGA

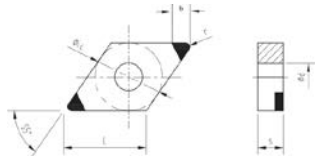


| Model | | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|---|--------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| WNGA 060404-3S | 6 | 9,525 | 4,76 | 3,81 | 0,4 | 2,5 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| WNGA 060408-3S | 6 | 9,525 | 4,76 | 3,81 | 0,8 | 2,3 | | ● | ● | ● | ● | ● | ● |
| WNGA 080404-3S | 8 | 12,7 | 4,76 | 5,16 | 0,4 | 2,5 | | ● | ● | ● | ● | ● | ● |
| WNGA 080408-3S | 8 | 12,7 | 4,76 | 5,16 | 0,8 | 2,3 | | ● | ● | ● | ● | ● | ● |
| WNGA 080412-3S | 8 | 12,7 | 4,76 | 5,16 | 1,2 | 2,2 | | ● | ● | ● | ● | ● | ● |

CBN - TIP brazed




RBT DNGA

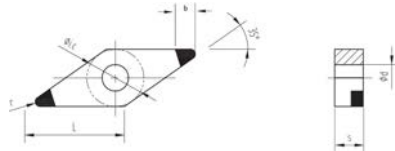


| Model | | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|----|--------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| DNGA 110404-2S | 11 | 9,525 | 4,76 | 3,81 | 0,4 | 2,5 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| DNGA 110408-2S | 11 | 9,525 | 4,76 | 3,81 | 0,8 | 2,1 | | ● | ● | ● | ● | ● | ● |
| DNGA 150404-2S | 15 | 12,7 | 4,76 | 5,16 | 0,4 | 2,5 | | ● | ● | ● | ● | ● | ● |
| DNGA 150408-2S | 15 | 12,7 | 4,76 | 5,16 | 0,8 | 2,1 | | ● | ● | ● | ● | ● | ● |
| DNGA 150412-2S | 15 | 12,7 | 4,76 | 5,16 | 1,2 | 1,8 | | ● | ● | ● | ● | ● | ● |


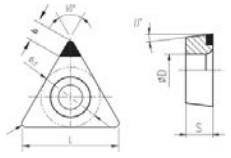
CBN - TIP brazed


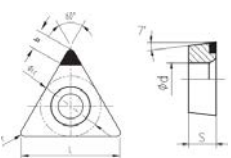


RBT VNGA



| Model | | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|----|--------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| VNGA 160402-2S | 16 | 9,525 | 4,76 | 3,81 | 0,2 | 2,8 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| VNGA 160404-2S | 16 | 9,525 | 4,76 | 3,81 | 0,4 | 2,8 | | ● | ● | ● | ● | ● | ● |
| VNGA 160408-2S | 16 | 9,525 | 4,76 | 3,81 | 0,8 | 2,0 | | ● | ● | ● | ● | ● | ● |
| VNGA 160412-2S | 16 | 9,525 | 4,76 | 3,81 | 1,2 | 1,7 | | ● | ● | ● | ● | ● | ● |

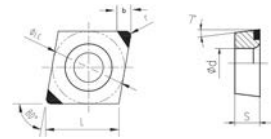
| CBN - TIP brazed | | | | | | | | | | | | | |
|---|--------------|---|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
|  | |  | | | | | | | | | | | |
| Model | Rozměry (mm) | | | | | | Standardní řezná hrana | Jakost | | | | | |
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| TPGW 110304 | 11 | 6,35 | 3,18 | 3,3 | 0,4 | 2,1 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| TPGW 110308 | 11 | 6,35 | 3,18 | 3,3 | 0,8 | 1,8 | | ● | ● | ● | ● | ● | ● |
| TPGW 160304 | 16 | 9,525 | 3,18 | 4,4 | 0,4 | 2,3 | | ● | ● | ● | ● | ● | ● |
| TPGW 160308 | 16 | 9,525 | 3,18 | 4,4 | 0,8 | 2 | | ● | ● | ● | ● | ● | ● |
| TPGW 16T304 | 16 | 9,525 | 3,97 | 4,4 | 0,4 | 2,3 | | ● | ● | ● | ● | ● | ● |
| TPGW 16T308 | 16 | 9,525 | 3,97 | 4,4 | 0,8 | 2 | | ● | ● | ● | ● | ● | ● |
| TPGW 16T312 | 16 | 9,525 | 3,97 | 4,4 | 1,2 | 1,7 | | ● | ● | ● | ● | ● | ● |
| TPGW 160404 | 16 | 9,525 | 3,97 | 4,4 | 0,4 | 2,3 | | ● | ● | ● | ● | ● | ● |
| TPGW 160408 | 16 | 9,525 | 3,97 | 4,4 | 0,8 | 2 | | ● | ● | ● | ● | ● | ● |

| CBN - TIP brazed | | | | | | | | | | | | | |
|---|--------------|---|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
|  | |  | | | | | | | | | | | |
| Model | Rozměry (mm) | | | | | | Standardní řezná hrana | Jakost | | | | | |
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| TCGW090202 | 9 | 5,56 | 2,38 | 2,5 | 0,2 | 2,2 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| TCGW090204 | 9 | 5,56 | 2,38 | 2,5 | 0,4 | 2,1 | | ● | ● | ● | ● | ● | ● |
| TCGW090208 | 9 | 5,56 | 2,38 | 2,5 | 0,8 | 1,8 | | ● | ● | ● | ● | ● | ● |
| TCGW 110304 | 11 | 6,35 | 3,18 | 2,8 | 0,4 | 2,1 | | ● | ● | ● | ● | ● | ● |
| TCGW 110308 | 11 | 6,35 | 3,18 | 2,8 | 0,8 | 1,8 | | ● | ● | ● | ● | ● | ● |
| TCGW 16T304 | 16 | 9,525 | 3,97 | 4,4 | 0,4 | 2,3 | | ● | ● | ● | ● | ● | ● |
| TCGW 16T308 | 16 | 9,525 | 3,97 | 4,4 | 0,8 | 2 | | ● | ● | ● | ● | ● | ● |
| TCGW 16T312 | 16 | 9,525 | 3,97 | 4,4 | 1,2 | 1,7 | | ● | ● | ● | ● | ● | ● |

CBN - TIP brazed



RBT CCGW

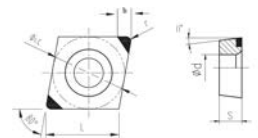


| Model | | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|----|--------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| CCGW 09T304-2S | 9 | 9.525 | 3.97 | 4.4 | 0.4 | 2.5 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| CCGW 09T308-2S | 9 | 9.525 | 3.97 | 4.4 | 0.8 | 2.3 | | ● | ● | ● | ● | ● | ● |
| CCGW 09T312-2S | 9 | 9.525 | 3.97 | 4.4 | 1.2 | 2.2 | | ● | ● | ● | ● | ● | ● |
| CCGW 120404-2S | 12 | 12.7 | 4.76 | 5.5 | 0.4 | 2.5 | | ● | ● | ● | ● | ● | ● |
| CCGW 120408-2S | 12 | 12.7 | 4.76 | 5.5 | 0.8 | 2.3 | | ● | ● | ● | ● | ● | ● |
| CCGW 120412-2S | 12 | 12.7 | 4.76 | 5.5 | 1.2 | 2.2 | | ● | ● | ● | ● | ● | ● |

CBN - TIP brazed



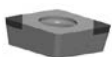
RBT CPGW



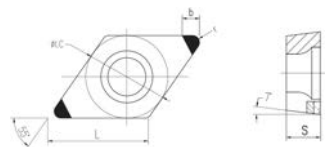
| Model | | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|---|--------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| CPGW 090304-2S | 9 | 9.525 | 3.18 | 4.4 | 0.4 | 3.3 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| CPGW 090308-2S | 9 | 9.525 | 3.18 | 4.4 | 0.8 | 3.0 | | ● | ● | ● | ● | ● | ● |
| CPGW 090312-2S | 9 | 9.525 | 3.18 | 4.4 | 1.2 | 3.0 | | ● | ● | ● | ● | ● | ● |
| CPGW 09T304-2S | 9 | 9.525 | 3.97 | 4.4 | 0.4 | 3.3 | | ● | ● | ● | ● | ● | ● |
| CPGW 09T308-2S | 9 | 9.525 | 3.97 | 4.4 | 0.8 | 3.1 | | ● | ● | ● | ● | ● | ● |
| CPGW 09T312-2S | 9 | 9.525 | 3.97 | 4.4 | 1.2 | 3.0 | | ● | ● | ● | ● | ● | ● |



CBN - TIP brazed




RBT DCGW

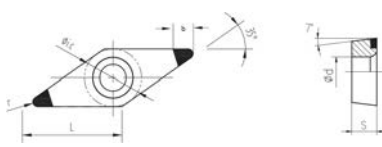


| Model | | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|----|--------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| DCGW 070204 | 7 | 6.35 | 2.38 | 2.8 | 0.4 | 2.4 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| DCGW 070208 | 7 | 6.35 | 2.38 | 2.8 | 0.8 | 2 | | ● | ● | ● | ● | ● | ● |
| DCGW 11T304-2S | 11 | 9.525 | 3.97 | 4.4 | 0.4 | 2.4 | | ● | ● | ● | ● | ● | ● |
| DCGW 11T308-2S | 11 | 9.525 | 3.97 | 4.4 | 0.8 | 2 | | ● | ● | ● | ● | ● | ● |

CBN - TIP brazed




RBT VCGW

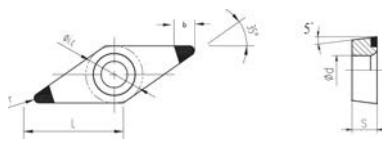


| Model | | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|----|--------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| VCGW 110304 | 11 | 6.35 | 3.18 | 2.8 | 0.4 | 2.8 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| VCGW 110308 | 11 | 6.35 | 3.18 | 2.8 | 0.8 | 2.0 | | ● | ● | ● | ● | ● | ● |
| VCGW 110312 | 11 | 6.35 | 3.18 | 2.8 | 1.2 | 1.7 | | ● | ● | ● | ● | ● | ● |
| VCGW 160404-2S | 16 | 9.525 | 4.76 | 4.4 | 0.4 | 2.8 | | ● | ● | ● | ● | ● | ● |
| VCGW 160408-2S | 16 | 9.525 | 4.76 | 4.4 | 0.8 | 2.0 | | ● | ● | ● | ● | ● | ● |
| VCGW 160412-2S | 16 | 9.525 | 4.76 | 4.4 | 1.2 | 1.7 | | ● | ● | ● | ● | ● | ● |

CBN - TIP brazed



RBT VBGW

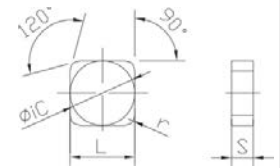


| Model | | Rozměry (mm) | | | | | Standardní řezná hrana | Jakost | | | | | |
|----------------|----|--------------|------|----------|-----|-----|--------------------------------------|--------|------|------|------|------|------|
| ISO | L | ϕ i.C | s | ϕ d | r | b | | G510 | G520 | G530 | I540 | I550 | I560 |
| VBGW 110304 | 11 | 6.35 | 3.18 | 2.8 | 0.4 | 2.8 | T01020 T02020 S01020 S02020 | ● | ● | ● | ● | ● | ● |
| VBGW 110308 | 11 | 6.35 | 3.18 | 2.8 | 0.8 | 2.0 | | ● | ● | ● | ● | ● | ● |
| VBGW 110312 | 11 | 6.35 | 3.18 | 2.8 | 1.2 | 1.3 | | ● | ● | ● | ● | ● | ● |
| VBGW 160404-2S | 16 | 9.525 | 4.76 | 4.4 | 0.4 | 2.8 | | ● | ● | ● | ● | ● | ● |
| VBGW 160408-2S | 16 | 9.525 | 4.76 | 4.4 | 0.8 | 2.0 | | ● | ● | ● | ● | ● | ● |
| VBGW 160412-2S | 16 | 9.525 | 4.76 | 4.4 | 1.2 | 1.9 | | ● | ● | ● | ● | ● | ● |

CBN - pro frézování

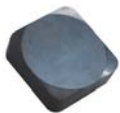


RBM S N E N

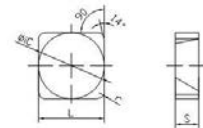


| Model | Rozměry (mm) | | | | Jakost | | |
|--------------|--------------|------------|------|-----|--------|------|--|
| ISO | L | ϕ i.C | s | r | F500 | F025 | |
| SNEN 0903ENS | 9 | 9,525 | 3,18 | 0,8 | | ● | |
| SNEN 0904ENS | 9 | 9,525 | 4,76 | 0,8 | | ● | |
| SNEN 1207ENS | 12 | 12,7 | 7,94 | 1,2 | | ● | |
| SNEN 120712 | 12 | 12,7 | 7,94 | 1,2 | | ● | |
| SNEN 19T6ENS | 19 | 19,05 | 6,8 | 1,6 | ● | ● | |

CBN - pro frézování



RBM S N E X

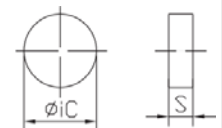


| Model | Rozměry (mm) | | | | Jakost | | |
|-------------|--------------|------------|------|-----|--------|------|--|
| ISO | L | ϕ i.C | s | r | F500 | F025 | |
| SNEX 1203ZZ | 12 | 12,7 | 3,18 | 1,2 | | ● | |
| SNEX 1204ZZ | 12 | 12,7 | 4,76 | 1,2 | | ● | |

CBN - pro frézování



RBM R N E N

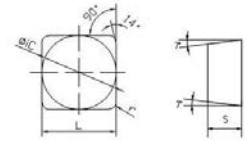


| Model | Rozměry (mm) | | | | Jakost | | |
|-------------|--------------|------------|------|---|--------|------|--|
| ISO | L | ϕ i.C | s | r | F500 | F025 | |
| RNEN 090300 | 9 | 9,525 | 3,18 | 0 | | ● | |
| RNEN 090400 | 9 | 9,525 | 4,76 | 0 | | ● | |
| RNEN 120700 | 12 | 12,76 | 4,76 | 0 | | ● | |
| RNEN 120700 | 12 | 12,76 | 7,94 | 0 | | ● | |

CBN - pro frézování



RBM SCEN

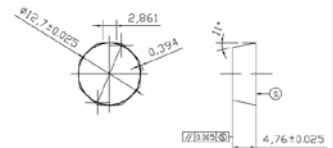


| Model | Rozměry (mm) | | | | Jakost | | |
|-------------|--------------|------------|------|-----|--------|------|--|
| ISO | L | ϕ i.C | s | r | F500 | F025 | |
| SCEN 090412 | 9 | 9,525 | 4,76 | 1,2 | | ● | |
| SCEN 120412 | 12 | 12,7 | 4,76 | 1,2 | | ● | |
| SCEN 150712 | 15 | 15,875 | 7,94 | 1,2 | ● | | |

CBN - pro frézování


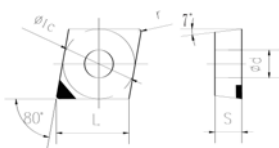



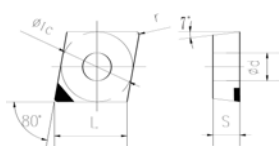
RBM OPHN


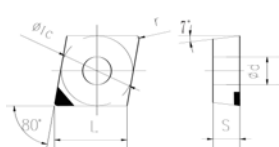



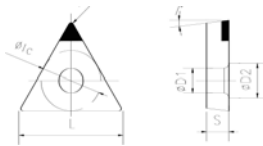
| Model | Rozměry (mm) | | | | Jakost | | |
|--------------------|--------------|------------|------|---|--------|------|--|
| ISO | L | ϕ i.C | s | r | F500 | F025 | |
| OPHN 0504ZZH - A57 | | 12,7 | 4,76 | | | ● | |


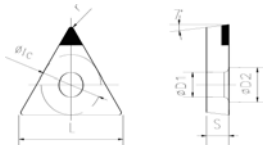



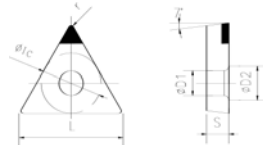
| PKD - TIP brazed | | | | | | |
|---|---------|-----------------|--------------------|--------|---|------|
|  | | RCD CCGX | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| | ISO | φ i.C | | S | E685 | E610 |
| CCGX 060202 | 6,35 | 2,38 | 1 | | ● | |
| CCGX 060204 | | | | | | |
| CCGX 060208 | | | | | | |
| CCGX 09T302 | 9,525 | 3,18 | 1 | | ● | |
| CCGX 09T304 | | | | | | |
| CCGX 09T308 | | | | | | |
| CCGX 120402 | 12,7 | 4,76 | 1 | | ● | |
| CCGX 120404 | | | | | | |
| CCGX 120408 | | | | | | |

| PKD - TIP brazed | | | | | | |
|--|---------|-----------------|--------------------|--------|--|------|
|  | | RCD CCGW | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| | ISO | φ i.C | | S | E685 | E610 |
| CCGX 060202 | 6,35 | 2,38 | 1 | | ● | |
| CCGX 060204 | | | | | | |
| CCGX 060208 | | | | | | |
| CCGX 09T302 | 9,525 | 3,18 | 1 | | ● | |
| CCGX 09T304 | | | | | | |
| CCGX 09T308 | | | | | | |
| CCGX 120402 | 12,7 | 4,76 | 1 | | ● | |
| CCGX 120404 | | | | | | |
| CCGX 120408 | | | | | | |


| PKD - TIP brazed | | | | | | |
|---|---------|-----------------|--------------------|--------|---|------|
|  | | RCD CCGT | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| | ISO | φ i.C | | S | E685 | E610 |
| CCGT 060202 | 6,35 | 2,38 | 1 | | ● | |
| CCGT 060204 | | | | | | |
| CCGT 060208 | | | | | | |
| CCGT 09T302 | 9,525 | 3,18 | 1 | | ● | |
| CCGT 09T304 | | | | | | |
| CCGT 09T308 | | | | | | |
| CCGT 120402 | 12,7 | 4,76 | 1 | | ● | |
| CCGT 120404 | | | | | | |
| CCGT 120408 | | | | | | |

| PKD - TIP brazed | | | | | | |
|---|------------|-----------------|--------------------|--------|---|------|
|  | | RCD TCGX | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| TCGX 090202 | 5,56 | 2,38 | 1 | | ● | |
| TCGX 090204 | | | | | | |
| TCGX 090208 | | | | | | |
| TCGX 110202 | 6,35 | 2,38 | 1 | | ● | |
| TCGX 110204 | | | | | | |
| TCGX 110208 | | | | | | |
| TCGX 16T302 | 9,525 | 3,97 | 1 | | ● | |
| TCGX 16T304 | | | | | | |
| TCGX 16T308 | | | | | | |

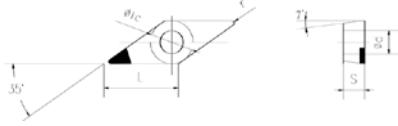
| PKD - TIP brazed | | | | | | |
|--|------------|-----------------|--------------------|--------|--|------|
|  | | RCD TCGW | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| TCGW 090202 | 5,56 | 2,38 | 1 | | ● | |
| TCGW 090204 | | | | | | |
| TCGW 090208 | | | | | | |
| TCGW 110202 | 6,35 | 2,38 | 1 | | ● | |
| TCGW 110204 | | | | | | |
| TCGW 110208 | | | | | | |
| TCGW 16T302 | 9,525 | 3,97 | 1 | | ● | |
| TCGW 16T304 | | | | | | |
| TCGW 16T308 | | | | | | |

| PKD - TIP brazed | | | | | | |
|---|------------|-----------------|--------------------|--------|---|------|
|  | | RCD TCGT | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| TCGT 090202 | 5,56 | 2,38 | 1 | | ● | |
| TCGT 090204 | | | | | | |
| TCGT 090208 | | | | | | |
| TCGT 110202 | 6,35 | 2,38 | 1 | | ● | |
| TCGT 110204 | | | | | | |
| TCGT 110208 | | | | | | |
| TCGT 16T302 | 9,525 | 3,97 | 1 | | ● | |
| TCGT 16T304 | | | | | | |
| TCGT 16T308 | | | | | | |

PKD - TIP brazed




RCD VCGX

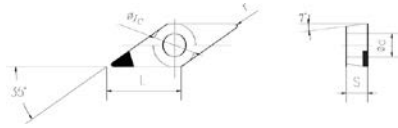


| Model | Rozměry | | Počet řezných hran | Jakost | | |
|------------|---------|-------|--------------------|--------|------|------|
| | ISO | φ i.C | | S | E685 | E610 |
| VCGX110302 | 6,35 | 3,18 | 1 | | ● | |
| VCGX110304 | | | | | | |
| VCGX110308 | | | | | | |
| VCGX160402 | 9,525 | 4,76 | 1 | | ● | |
| VCGX160404 | | | | | | |
| VCGX160408 | | | | | | |

PKD - TIP brazed




RCD VCGW

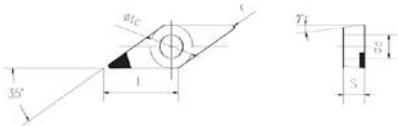


| Model | Rozměry | | Počet řezných hran | Jakost | | |
|-------------|---------|-------|--------------------|--------|------|------|
| | ISO | φ i.C | | S | E685 | E610 |
| VCGW 110302 | 6,35 | 3,18 | 1 | | ● | |
| VCGW 110304 | | | | | | |
| VCGW 110308 | | | | | | |
| VCGW 160402 | 9,525 | 4,76 | 1 | | ● | |
| VCGW 160404 | | | | | | |
| VCGW 160408 | | | | | | |

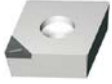
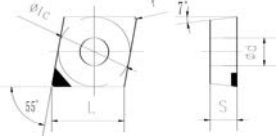
PKD - TIP brazed


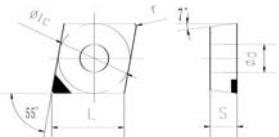



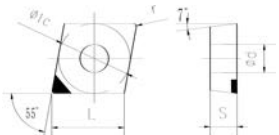
RCD VCGT


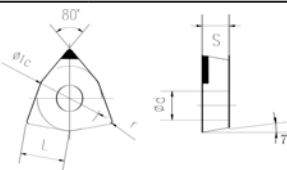



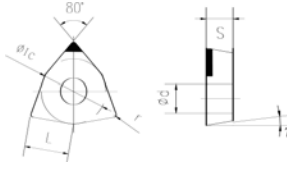
| Model | Rozměry | | Počet řezných hran | Jakost | | |
|-------------|---------|-------|--------------------|--------|------|------|
| | ISO | φ i.C | | S | E685 | E610 |
| VCGT 110302 | 6,35 | 3,18 | 1 | | ● | |
| VCGT 110304 | | | | | | |
| VCGT 110308 | | | | | | |
| VCGT 160402 | 9,525 | 4,76 | 1 | | ● | |
| VCGT 160404 | | | | | | |
| VCGT 160408 | | | | | | |


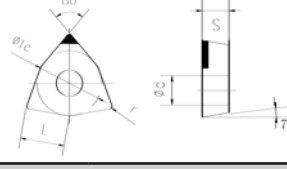
| PKD - TIP brazed | | | | | | |
|---|------------|-----------------|--------------------|--------|---|------|
|  | | RCD DCGX | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| DCGX 070202 | 6,35 | 2,38 | 1 | | ● | |
| DCGX 070204 | | | | | | |
| DCGX 070208 | | | | | | |
| DCGX 11T302 | 9,525 | 3,97 | 1 | | ● | |
| DCGX 11T304 | | | | | | |
| DCGX 11T308 | | | | | | |

| PKD - TIP brazed | | | | | | |
|--|------------|-----------------|--------------------|--------|--|------|
|  | | RCD DCGW | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| DCGW 070202 | 6,35 | 2,38 | 1 | | ● | |
| DCGW 070204 | | | | | | |
| DCGW 070208 | | | | | | |
| DCGW 11T302 | 9,525 | 3,97 | 1 | | ● | |
| DCGW 11T304 | | | | | | |
| DCGW 11T308 | | | | | | |

| PKD - TIP brazed | | | | | | |
|---|------------|-----------------|--------------------|--------|---|------|
|  | | RCD DCGT | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| DCGT 070202 | 6,35 | 2,38 | 1 | | ● | |
| DCGT 070204 | | | | | | |
| DCGT 070208 | | | | | | |
| DCGT 11T302 | 9,525 | 3,97 | 1 | | ● | |
| DCGT 11T304 | | | | | | |
| DCGT 11T308 | | | | | | |

| PKD - TIP brazed | | | | | | |
|---|------------|-------------------|--------------------|--------|---|------|
|  | | <h2>RCD WCGX</h2> | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| WCGX 040202 | 6,35 | 2,38 | 1 | | ● | |
| WCGX 040204 | | | | | | |
| WCGX 040208 | | | | | | |
| WCGX 06T302 | 9,525 | 3,97 | 1 | | ● | |
| WCGX 06T304 | | | | | | |
| WCGX 06T308 | | | | | | |
| WCGX 080402 | 12,7 | 4,76 | 1 | | ● | |
| WCGX 080404 | | | | | | |
| WCGX 080408 | | | | | | |

| PKD - TIP brazed | | | | | | |
|--|------------|-------------------|--------------------|--------|--|------|
|  | | <h2>RCD WCGW</h2> | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| WCGW 040202 | 6,35 | 2,38 | 1 | | ● | |
| WCGW 040204 | | | | | | |
| WCGW040208 | | | | | | |
| WCGW 06T302 | 9,525 | 3,97 | 1 | | ● | |
| WCGW 06T304 | | | | | | |
| WCGW 06T308 | | | | | | |
| WCGW 080402 | 12,7 | 4,76 | 1 | | ● | |
| WCGW 080404 | | | | | | |
| WCGW 080408 | | | | | | |

| PKD - TIP brazed | | | | | | |
|---|------------|-------------------|--------------------|--------|---|------|
|  | | <h2>RCD WCGT</h2> | | |  | |
| Model | Rozměry | | Počet řezných hran | Jakost | | |
| ISO | ϕ i.C | S | | E685 | E610 | E632 |
| WCGT 040202 | 6,35 | 2,38 | 1 | | ● | |
| WCGT 040204 | | | | | | |
| WCGT 040208 | | | | | | |
| WCGT 06T302 | 9,525 | 3,97 | 1 | | ● | |
| WCGT 06T304 | | | | | | |
| WCGT 06T308 | | | | | | |
| WCGT 080402 | 12,7 | 4,76 | 1 | | ● | |
| WCGT 080404 | | | | | | |
| WCGT 080408 | | | | | | |



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